

**Gordon International Marketing Pty Ltd Tel: (612) 9938 4493 Fax: (612) 9938 4496**  
**PP Strapping Band Specification's**

|                      |                 | Premium Machine Roll |      |      |      |      |      | Semi Auto/Hand Roll |      |      | Tolerance         |
|----------------------|-----------------|----------------------|------|------|------|------|------|---------------------|------|------|-------------------|
| Width                | mm              | 6mm                  | 9mm  | 12mm | 12mm | 15mm | 19mm | 12mm                | 15mm | 19mm | ±0.3              |
| Length               | Meters/<br>Roll | 5250                 | 4000 | 3000 | 3000 | 1000 | 1000 | 1000                | 1000 | 1000 | More than<br>spec |
| Thickness            | MM              | 0.55                 | 0.6  | 0.55 | 0.6  | 0.55 | 0.6  | 0.55                | 0.55 | 0.9  | ±0.03             |
| Breaking<br>Strength | kg              | 80                   | 100  | 110  | 130  | 140  | 160  | 100                 | 130  | 380  | More than<br>Spec |
| Elongation           | %               | 17                   | 17   | 17   | 17   | 17   | 17   | 17                  | 17   | 17   | Less than<br>20%  |
| Unit<br>Weight       | g/1M            | 2                    | 2.8  | 3.4  | 3.5  | 4.1  | 5.4  | 3.2                 | 4.1  | 9    | ±0.15             |
| Uneven<br>Thickness  | MD<br>(MM)      | 0.06                 | 0.06 | 0.06 | 0.06 | 0.06 | 0.06 | 0.06                | 0.06 | 0.06 | Less than<br>spec |
|                      | TD<br>(MM)      | 0.03                 | 0.03 | 0.03 | 0.03 | 0.03 | 0.03 | 0.03                | 0.03 | 0.03 | Less than<br>spec |
| Camber               | MM/2M           | 80                   | 80   | 60   | 60   | 60   | 60   | 60                  | 60   | 50   | Less than<br>spec |
| Emboss               | Type            | E                    | E    | E    | E    | E    | E    | E                   | E    | E    |                   |
| Net Weight           | kg/ROLL         | 10.5                 | 11.2 | 10.2 | 10.5 | 4.1  | 5.4  | 3.2                 | 4.1  | 9    | More than<br>spec |
| Inside<br>Diameter   | MM              | 200                  | 200  | 200  | 200  | 200  | 200  | 150                 | 150  | 150  | ±1                |
| Outside<br>Diameter  | MM              | 410                  | 420  | 430  | 450  | 330  | 380  | 290                 | 330  | 420  | ±5                |
| Product<br>Height    | MM              | 189                  | 190  | 192  | 192  | 130  | 130  | 130                 | 130  | 130  | ±2                |
| Packaging            | 1/ROLL          | 1                    | 1    | 1    | 1    | 1    | 1    | 1                   | 1    | 1    |                   |

\* For hand roll's we pack in a paper dispenser box, one roll per carton.

\* Printed carton's and various coloured straps are available on request.

\* For machine roll's there are two card board sides and three holding straps with stretch wrapping.